

EKON GRADE	LDPE-P	PE300	HDPE-PG	РР-С	РР-Н
Raw material	LDPE	HDPE	HDPE	PP-C	PP-H
Thickness Standard colours	1 - 30 mm Black	0,8 - 12 mm Black	1 - 18mm Black Red Yellow Blue	0,5 - 10mm Black White Grey	0,8 - 10 mm Grey RAL 7032
	Other colours on request.	Other colours on request.	Other colours on request.	Other colours on request.	Other colours on request.
Delivery form Surface Option upper side (up to max 10 mm)	Sheets Rolls (< 4 mm) Smooth Grain structure	Sheets Rolls (< 2 mm) Smooth/matt Grain structure	Sheets Rolls (< 2 mm) Smooth	Sheets Rolls (< 2 mm) Smooth Grain structure	Sheets Smooth Grain structure
APPLICATIONS					
Properties	Flexible grade with excellent impact strength	Sheet for many different construc- tion applications. Suited for thermoforming and tankbuilding.	In special UV- stabilized grade especially suited playground equipment.	Grade with good impact and stiffness properties. Application e.g. as drain gutter, egg- and manure belt.	Grade with higher stiffness and bet- ter temperature resistance. Suited for constructions.
Working possibilities		_			
Sawing / drilling / routing Bending / setting	x x	x x	x x	x x	x x
Die-cutting	x	x	x	x	
Welding Thermoforming	x x	x x		x	x
DIMENSIONS SHEETS					
Standard dimensions	N.a.	3000 x 1500 mm 2000 x 1000 mm	3000 x 1500 mm	N.a.	3000 x 1500 mm 2000 x 1000 mm
	Other dimensions are available on request.				
Maximum width Maximum length	2200 mm 6000 mm	2200 mm 6000 mm	1500 mm 6000 mm	2200 mm 6000 mm	2200 mm 6000 mm
DIMENSIONS ROLLS					
Width	Minimum width is 100 mm. Slitting to smaller rolls is possible. Maximum width is 2350 mm, depending on thickness and raw material grade.				
Diameter	Maximum diameter of the rolls is 1200 mm (Max length at 1 mm = 1000 metres).				
Delivery form	Rolls are supplied on cardboard or plastic cores. Inside diameter is ø152 mm.				
OPTIONS					
Co-extrusion	It is possible to make multi-layer boards by coextrusion. One or both sides can be provided with a layer of different plastic or colour. Sheets can be provided with a protection film, to prevent damage in the customers production process. The film is easy to remove.				
Protection film (1 or 2 sides)					
Additives	On request all products can be provided with several additives like UV-stabilizer, anti-staticum,				
Speciale grades	slipagent, chalk or talcum. Besides the standard product range, Ekon offers tailor-made solutions for your specific application. E.g. specific polymers. Please see our product range for "Specials", or ask for our possibilities.				